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Watercraft Stabilized By Controlled Hydrofoil<sup>sky</sup> Elevation

This invention is a continuation in part of copending U.S. Patent application serial number 08/646,849 filed 5/8/96, <sup>now</sup> U.S. Patent No. 5,839,386 -  
Field of the Invention

203

ba This invention relates to watercraft and more particularly to means for stabilizing watercraft at high speed by controlled elevation of ~~hydrofoils or pontoons~~<sup>hydrofoils or</sup> extending beneath the hull.

Background of the Invention

High speed boats that rise up to plane with the hull at least partially out of the water are vulnerable to rolling over and capsizing, especially in a sharp turn. Boats with hydrofoils or pontoons beneath the hull are capable of very high speeds. However, because of their high center of gravity, they are even more vulnerable to rolling over at high speeds, and/or in rough seas. Some of these watercraft are limited to only 5 degree turns at speeds of 125 miles per hour. It would be desirable to have a mechanism associated with hydrofoil elevation and retraction that would further stabilize the vessel at high speeds.

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Summary of the Invention

It is accordingly an object of the invention to provide a stabilizing mechanism to a high speed watercraft associated with hydrofoils that are individually vertically retractable and extensible to overcome rolling and pitching forces, especially those forces associated with high speed turns. The hydrofoils ~~or pontoons~~ may be retracted or extended under computer control in response to signals from one or more sensors related to water speed, propeller rotation, roll angle, and rudder angle. Each ~~hydrofoil~~<sup>hydrofoil or</sup> may be supported by separate fore and after individually powered supports. A pitch angle sensor may also provide signals to the computer control for separate fore and aft hydrofoil support adjustments to modify the pitch angle or attitude of the vessel. The pitch adjustment may also be used for most efficient attitude adjustment during operation independent of the pitch angle

2

sensor.

These and other objects, advantages and features of the invention will become more apparent when the detailed description is studied in conjunction with the drawings in which like reference characters designate like elements in the various drawing figures.

#### Brief Description of the Drawings

Fig. 1 is a perspective diagrammatic view, partially broken away, of a watercraft of the invention.

Fig. 2 is a perspective view of a roll angle sensor.

Fig. 3 is a perspective exploded view, partially broken away, of a hydraulically powered hydrofoil support.

Fig. 4 is a side elevation view of another watercraft embodiment of the invention.

Fig. 5 is a rear elevation view of the watercraft shown in Fig. 4.

Fig. 6 is a partial side elevation view of another embodiment of the invention.

## Detailed Description of Preferred Embodiments

Referring now first to Figs. 1-3, a high speed watercraft 29 of the invention is powered by internal combustion engine/electric generator 14 which provides electric power to electric propulsion motors 28 which drive propellers 27. The motors 28 are within <sup>skis</sup> ~~pontoons or hydrofoils~~ 5 and 6 that adjustably retract and extend below hull 29 to stabilize the hull and enhance high speed operation. Starboard <sup>ski</sup> ~~hydrofoil~~ 5 is connected to the hull by fore <sup>ski</sup> ~~hydrofoil~~ support 7 and aft support 8. Port hydrofoil 6 is connected to the hull by supports 9 and 10. Each support comprises a connector 15 that bolts to the pontoon and pivotally connects to piston shaft 16. Each piston head 17 is driven up or down within hydraulic cylinder 18 by hydraulic fluid through hoses 19, 20 from a hydraulic pump and control 21 driven by engine 14. Hose lines and electric lines interconnecting various elements in the drawings have been omitted for clarity. The <sup>ski</sup> ~~hydrofoil~~ supports may be powered by other means such as rack and pinion. Hydraulic control maintains the degree of extension of each of the <sup>skis</sup> ~~hydrofoils~~ separately. It can also, by adjusting fore and aft supports separately, adjust the attitude of the foil relative to the hull for optimal performance. The hydraulic control is in turn controlled by a computer 23. The degree of extension of each support may be sensed by a proximity sensor 24 within the piston. This may be, for example, but not limited to, an ultrasonic sensor.

The computer 23 also receives signals for additional sensors to be used by the computer in determining when and how to extend or retract the <sup>ski</sup> ~~hydrofoil~~ supports for optimal performance. A turning mechanism such as a rudder 3 includes a rotary position indicator to provide a rudder angle signal. A pendulum type roll angle sensor 12 is best seen in Fig. 2. Two supports 25 pivotally support a shaft 26 with a pendulum weight 30. A rotary position indicator 31 connected between support 25 and shaft 26 provides a roll angle signal to computer 23. A dashpot 32 may damp out short term movements. The roll sensor 12 is mounted in the hull with the shaft parallel to the roll axis 1. A similarly constructed pitch

angle sensor 13 is mounted with its shaft parallel to the pitch axis 2 to provide a pitch angle signal to the computer 23. A tachometer 33 at each propeller shaft provide a signal to the computer of each propeller rotation rate. A water speed sensor 4 provides a signal to the computer of the speed of the hull over the water. A manual control of <sup>SKI</sup>hydrofoil supports is also provided to the computer. The propellers, extending from the <sup>SKIS</sup>hydrofoils, are always at the water level, even when the hull is completely above water where it may run in a heavy sea at considerably higher speeds as is well known in the art. The propeller motors may alternatively be hydraulic motors. Water intakes 34 for cooling engine 14 and also, optionally, for cooling drive motors 28 may also be provided at the hydrofoils to provide cooling water at any hydrofoil <sup>or hydroSKI</sup>elevation. Hydraulic and cooling hoses are not shown.

Referring now to Figs. 4 and 5, another embodiment of the invention is shown in which the propeller 35 is driven by a shaft 36 within a keel 37 extending downward from the main hull and connected to engine 38. <sup>SKI</sup>Hydrofoils 5', 6' recess into the hull when retracted. In a sharp turn at high speed, the hull might roll enough to the outside of the turn to lift the propeller out of the water and to cause the hull to slide sideways. Extending the <sup>SKI</sup>hydrofoil on the outside of the turn more than the <sup>SKI</sup>hydrofoil on the inside of the turn, creates a banking condition, reducing the roll tendency and the sideways motion. In this configuration, the amount of elevation of the hull is limited by the fixed propeller position. It has advantages in direct propeller drive and fixed cooling water pickup.

Referring now to Fig. 6, another embodiment of the invention is shown in which propulsion is provided by one or more outboard motors 37 mounted on a vertically adjustable motor mount 38 that is bolted to the transom 39. The vertical movement of mount 38 may be by a helical screw or hydraulic piston, for example. The elevation of the outboard propulsion means is controlled by the computer to maintain the propeller in optimum position as the <sup>SKI</sup>hydrofoil elevation changes. The embodiments of Figs. 1 and 6 enable the

hull to travel in very shallow waters as the propeller elevation may be easily adjusted.

Computer Control of <sup>Ski</sup>Hydrofoil Extension

The vessel at high speeds may perform like a catamaran with the ~~hydrofoils~~<sup>skis</sup> extended to lift the hull at least partially above the water level. Roll and pitch may be at least partially corrected by the relative degree of extension of the ~~hydrofoil~~<sup>ski</sup> supports. The computer controls the degree of extension of each of the ~~hydrofoil~~<sup>ski</sup> supports using at least one and preferably many of the input signals from the various sensors as required to control roll and pitch and even to adjust in anticipation of rolling and pitching that will come about from the various conditions that are sensed. Control of an element or elements by a computer on the basis of multiple independent variables is well known in the art. Each hull and ~~hydrofoil~~<sup>ski</sup> configuration is going to roll or pitch at different rates of turning angle, which may be determined by rudder angle and propeller shaft turning rates; over water speeds; and ~~hydrofoil~~<sup>ski</sup> elevation, that will require different rates and amounts of compensating retraction of the ~~hydrofoil~~<sup>ski</sup> supports. These requirements may be estimated by computer simulation and further refined by empirical determination in actual hull operation. Additional corrections may have to be made for hull load distribution and wind velocity and direction. These effects may be best determined by the roll and pitch sensors whose signals are also used by the computer. The values of all the parameters are stored in a look up table in the computer. At a particular speed and turning angle and roll and pitch angles, the values are entered into the look up table and corresponding amounts of extension of each of the ~~hydrofoil~~<sup>ski</sup> supports is found and applied to the supports to adjust for most stable operation. The initial values in the look up table may be refined by repeated empirical observations under actual use conditions, including interpolation between initial coarse values.

The above disclosed invention has a number of particular features which should preferably be employed in combination although each is useful separately without departure from the scope of the invention. While I have shown and described the preferred embodiments of my invention, it will be understood that the invention may be embodied otherwise than as herein specifically illustrated or described, and that certain changes in the form and arrangement of parts and the specific manner of practicing the invention may be made within the underlying idea or principles of the invention within the scope of the appended claims.

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